

# **(EN) Assembly instructions**

(DE) Montageanleitung

(FI) Kokoonpano-ohjeet

(HR) Skupština Upute

(FR) Notice de Montage

(IT) Istruzioni di Montaggio

(BS) Skupština Uputstvo

(NL) Montage Instructies

(CS) Montážní Návod

(RO) Instrucțiuni de Asamblare

(DA) Montagevejledning

(PL) Instrukcja Montażu

(SK) Popis konštrukcie

(SV) Monteringsanvisning

(SL) Navodila za Montažo

(RU) Инструкция по Монтажу

(NO) Montasjeveiledning

(HU) Szerelési útmutató

(UK) Інструкція по монтажу



**Vitavia**  
- makes living grow

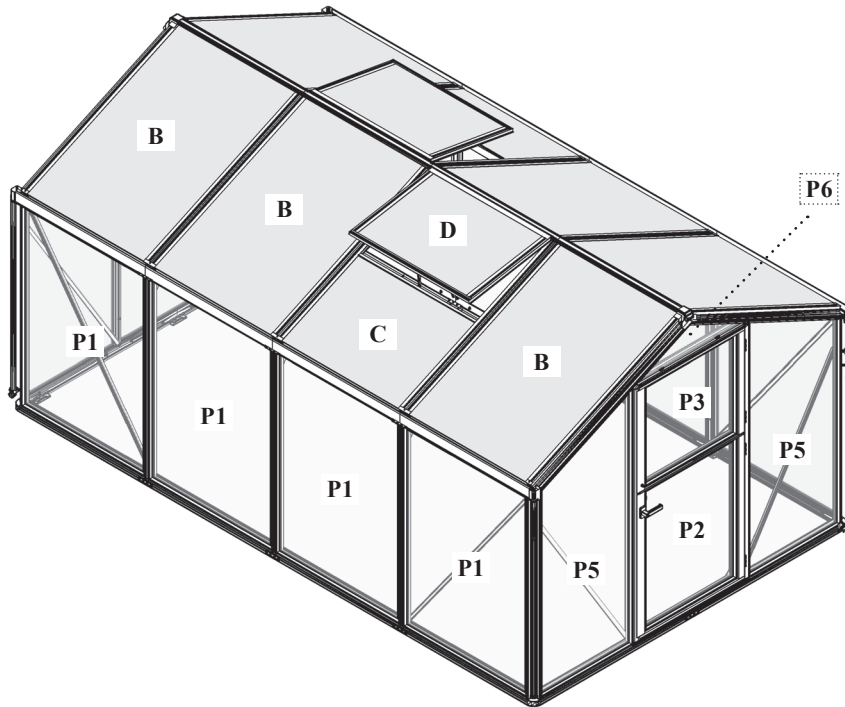
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**VM0066-D**  
**5800, 8500, 11200, 13900, 16600, .....**  
**PC\_FPG**

# PC\_FPG

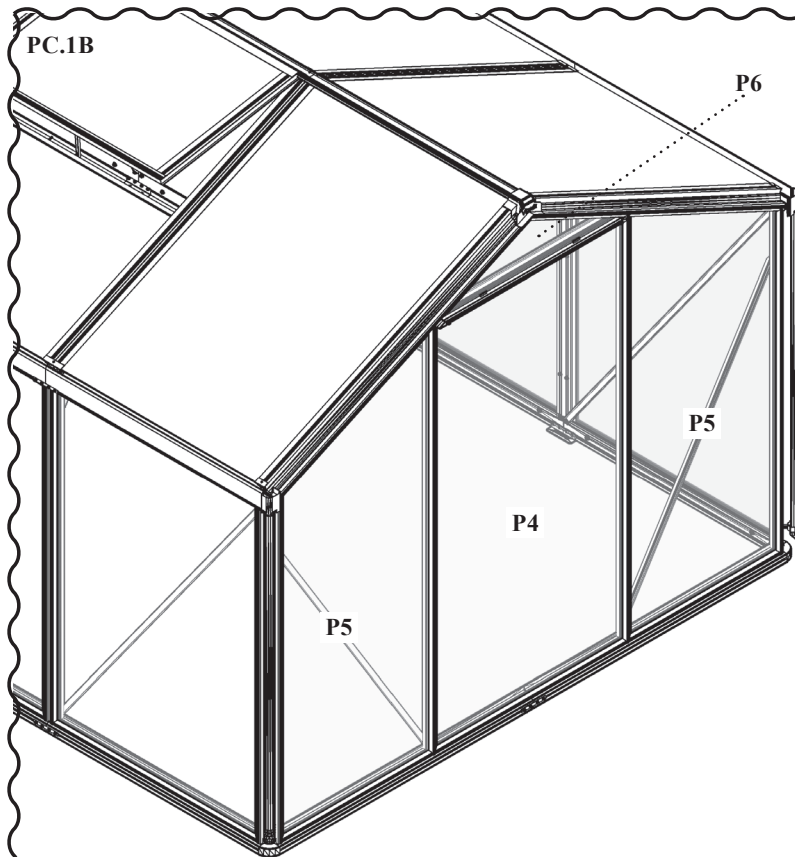
GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER, GLAS / POLYKARBONAT,  
VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ,  
VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ, VĚTRACÍ,  
OSTAKLJENJE, ZASTAKLJIVANJE, GEAMURI, ZASKLENIE, OSTEKLENIJE, CTKJO.

PC\_FPG.1A

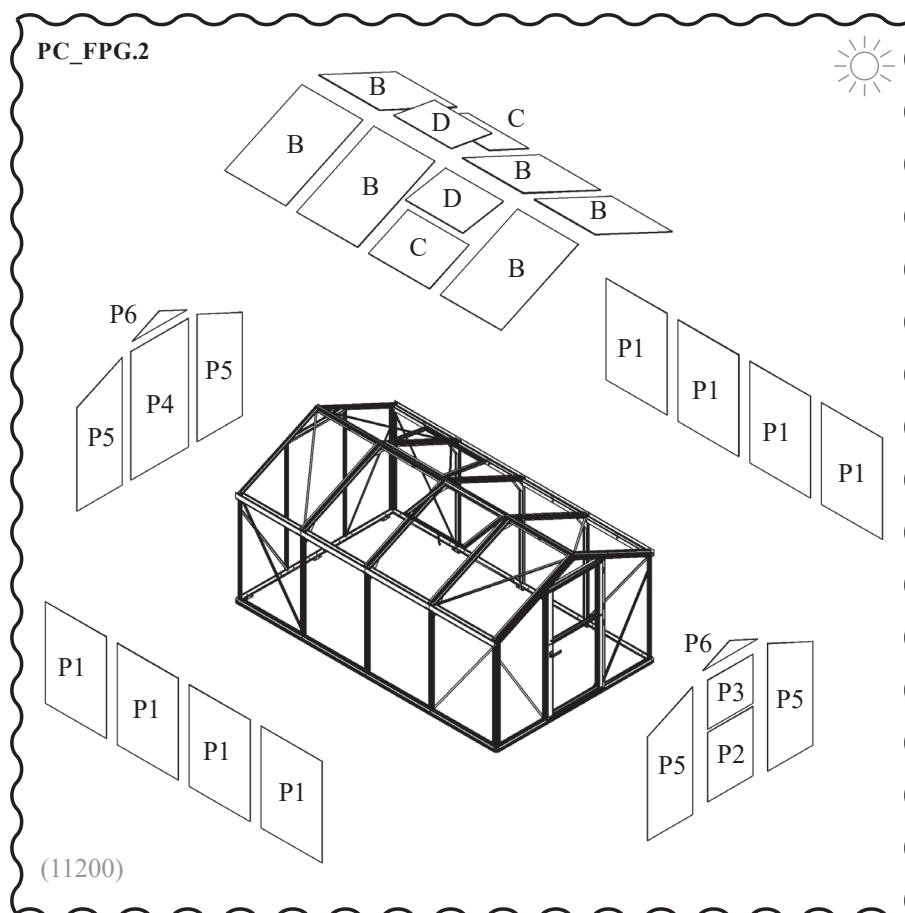











(11200)

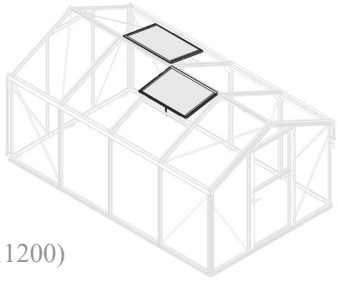
PC.1B



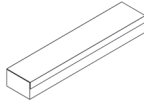
# PC\_FPG



PC_FPG	FPG ≤ 4 mm		PC 10mm		QUANTITY / MODEL				
	ART. NO.	MM	ART. NO.	MM (±3mm)	5800	8500	11200	13900	16600
<b>B</b> 			40007044	980 x 1368	3x	5x	6x	8x	9x
<b>C</b> 			40007043	980 x 699	1x	1x	2x	2x	3x
<b>D</b> 			40007045	925 x 660	1x	1x	2x	2x	3x
<b>P1</b> 	40007046	980 x 1415			4x	6x	8x	10x	12x
<b>P2</b> 	367805	725 x 966			1x	1x	1x	1x	1x
<b>P3</b> 	367806	725 x 683			1x	1x	1x	1x	1x
<b>P4</b> 	40007048	921 x 1790			1x	1x	1x	1x	1x
<b>P5</b> 	40007047	725 x 1441_1777			4x	4x	4x	4x	4x
<b>P6</b> 	40007049	878.5 x 0_203.5_0			2x	2x	2x	2x	2x
<b>TOTAL</b>					<b>18x</b>	<b>22x</b>	<b>27x</b>	<b>31x</b>	<b>36x</b>



(11200)



WINDOWS, FENSTER, FENÊTRE, VENSTER, VINDUER, FÖNSTER, VINDUER, IKKUNAT, FINESTRA,  
OKNO, OKNA, OKNA, OKNO, ABLAKOK, PROZOR, FERESTRE, OKNÁ, OKHA, BIKHA.

5800	8500	11200	13900	16600	C4
1006					
2x	2x	2x2	2x2	2x3	
7052					
4x	4x	4x2	4x2	4x3	
7053					
4x	4x	4x2	4x2	4x3	
7090					
1x	1x	1x2	1x2	1x3	
7168					
1x	1x	1x2	1x2	1x3	
7169					
1x	1x	1x2	1x2	1x3	
7247 (7291)					
1x	1x	1x2	1x2	1x3	
7248 (7291)					
1x	1x	1x2	1x2	1x3	

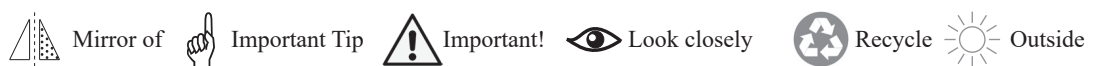
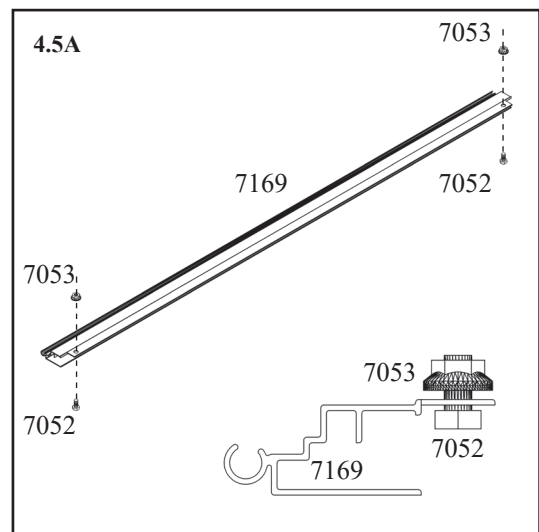
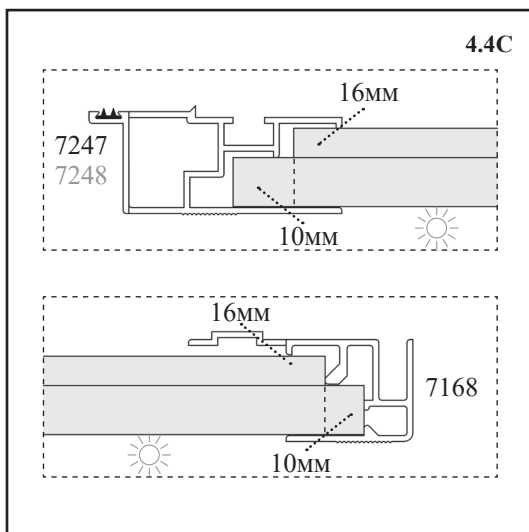
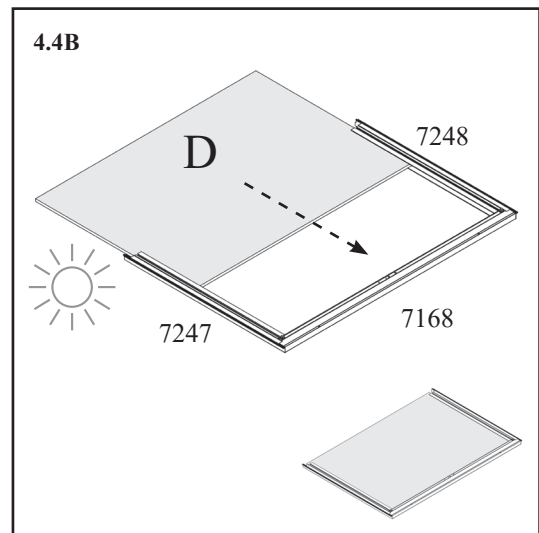
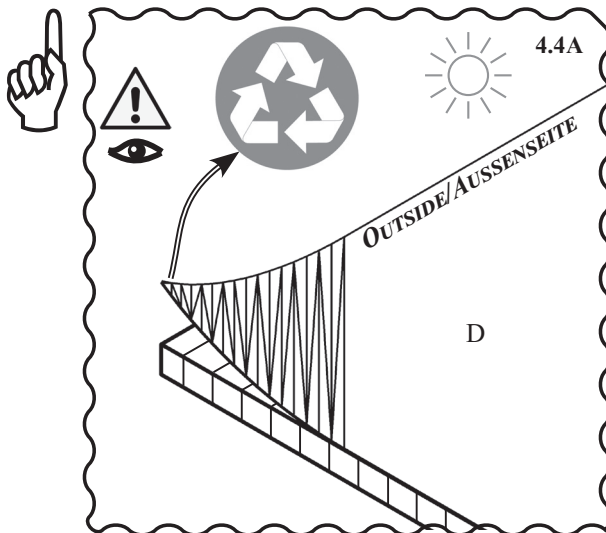
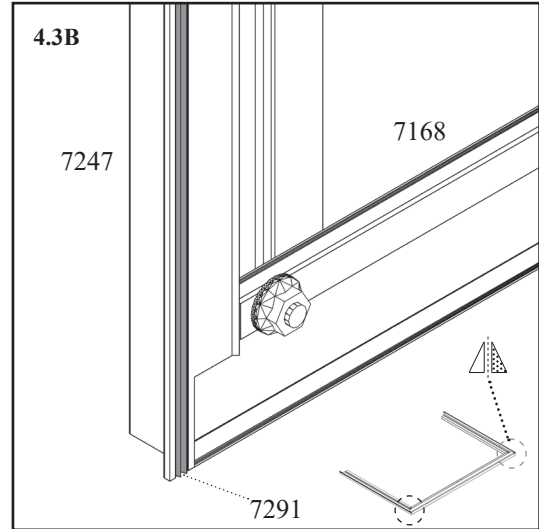
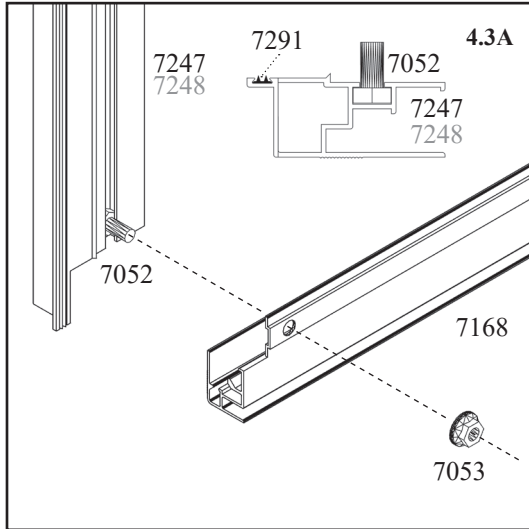
1x RoofVent - DEI

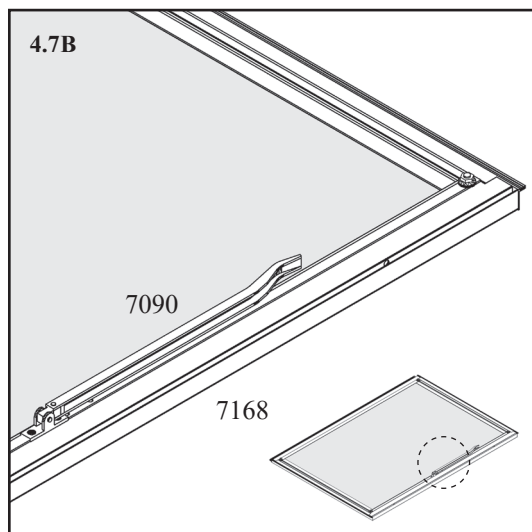
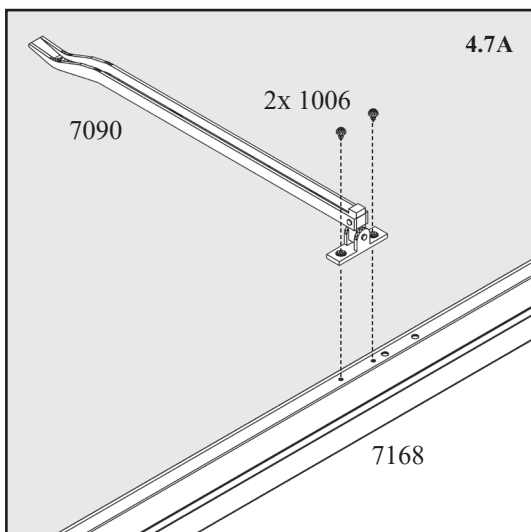
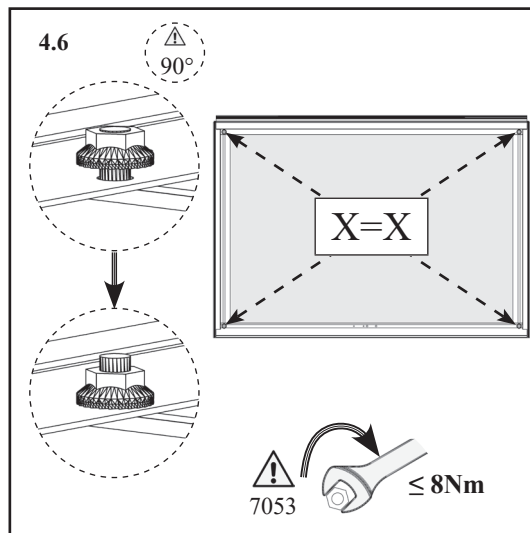
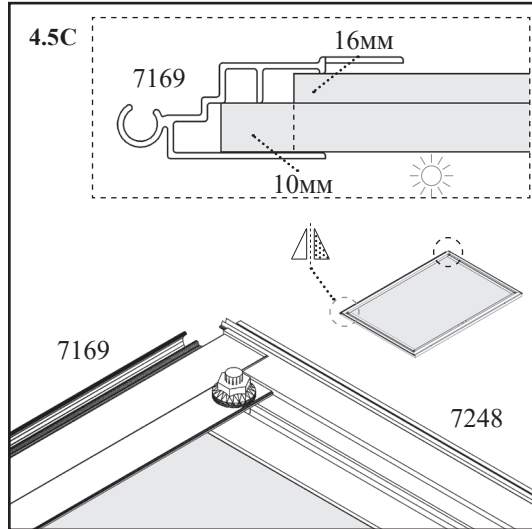
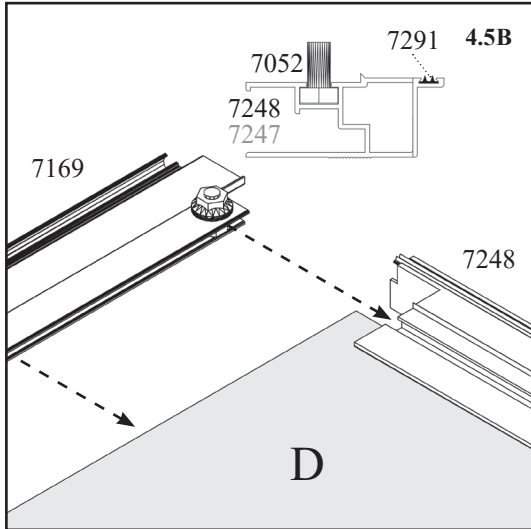
4.1  
{S4}

{S4}				
5800	8500	11200	13900	16600
1x	1x	2x	2x	3x

		PC 10 MM		
		ART. NO.	MM (±3mm)	
D		40007045	925 x 660	1x

4.2





 Mirror of    
  Important Tip    
  Important!    
  Exactly square

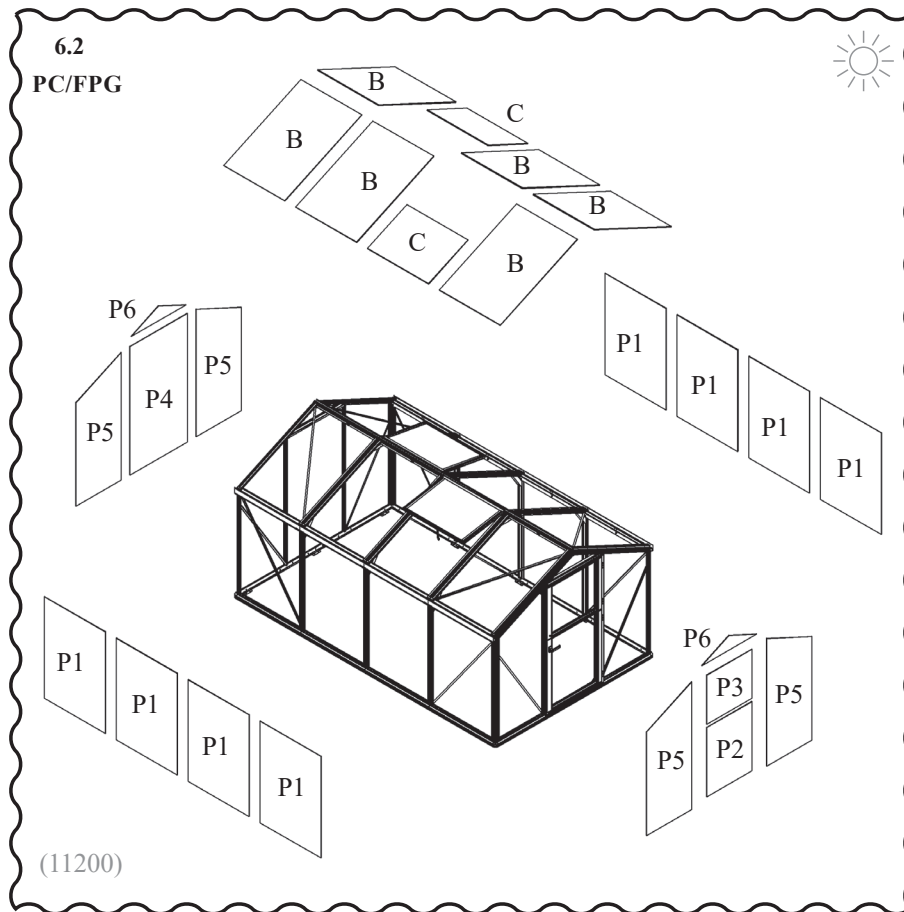








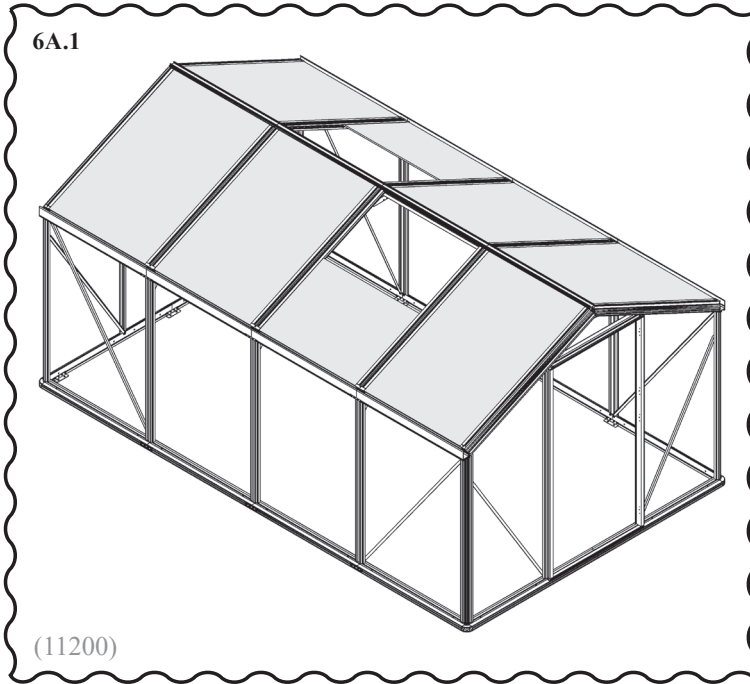
# 6 - PC\_FPG

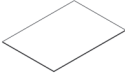
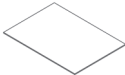


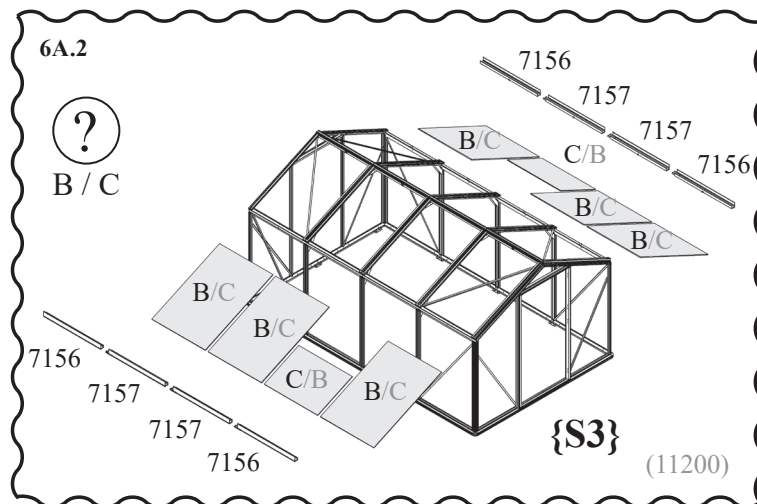
6.2.1 PC_FPG	FPG ≤ 4 mm		PC 10mm		QUANTITY / MODEL				
	ART. NO.	MM	ART. NO.	MM (±3mm)	5800	8500	11200	13900	16600
<b>B</b>			40007044	980 x 1368	3x	5x	6x	8x	9x
<b>C</b>			40007043	980 x 699	1x	1x	2x	2x	3x
<b>P1</b>	40007046	980 x 1415			4x	6x	8x	10x	12x
<b>P2</b>	367805	725 x 966			1x	1x	1x	1x	1x
<b>P3</b>	367806	725 x 683			1x	1x	1x	1x	1x
<b>P4</b>	40007048	921 x 1790			1x	1x	1x	1x	1x
<b>P5</b>	40007047	725 x 1441_1777			4x	4x	4x	4x	4x
<b>P6</b>	40007049	878.5 x 0_203.5_0			2x	2x	2x	2x	2x
<b>TOTAL</b>					<b>18x</b>	<b>22x</b>	<b>27x</b>	<b>31x</b>	<b>36x</b>



# 6A

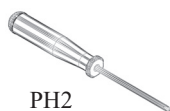
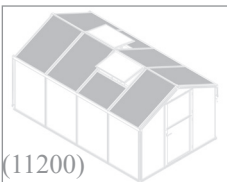


6A.3.1	PC 10 MM		QUANTITY / MODEL				
	ART. No.	MM (±3mm)	5800	8500	11200	13900	16600
B 	40007044	980 x 1368	3x	5x	6x	8x	9x
C 	40007043	980 x 699	1x	1x	2x	2x	3x
<b>TOTAL</b>			4x	6x	8x	10x	12x

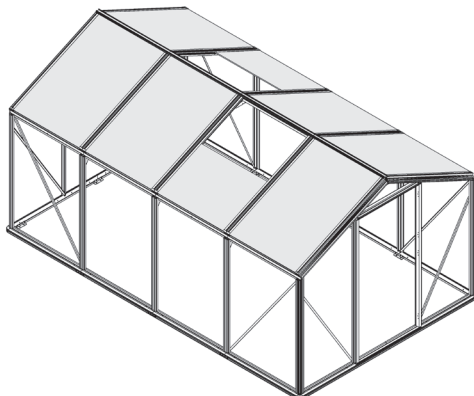


? Alternative options

# 6A\_1



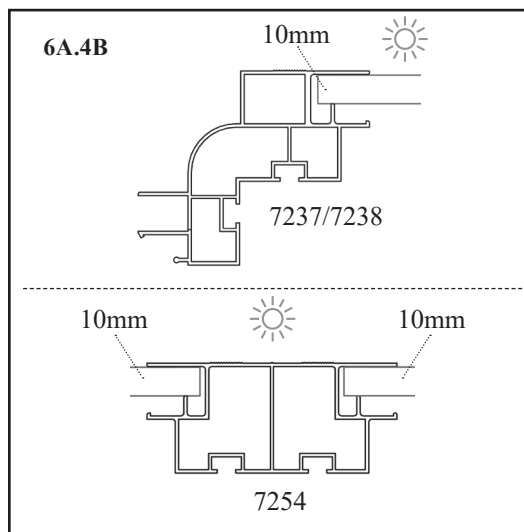
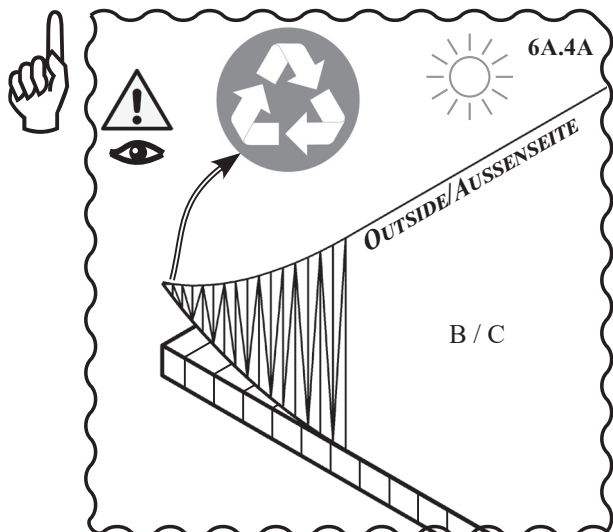
6A.3



(11200)

5800	8500	11200	13900	16600	+ Ext.
7170					
-	2x	4x	6x	8x	+2x
7173					
4x					
7240					
2x	4x	6x	10x	12x	+2x
7342					
4x					
7349					
13x	18x	24x	32x	37x	+6x
7423*					
7x	10x	14x	18x	21x	+4x

	PC 10 MM		5800	8500	11200	13900	16600
	ART. NO.	MM (±3mm)					
B	40007044	980 x 1368	3x	5x	6x	8x	9x
C	40007043	980 x 699	1x	1x	2x	2x	3x



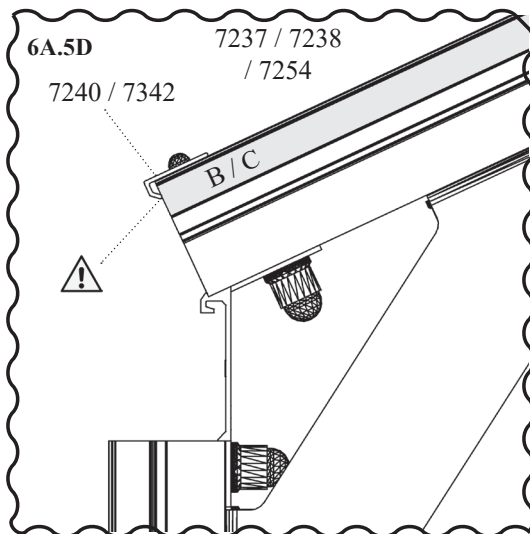
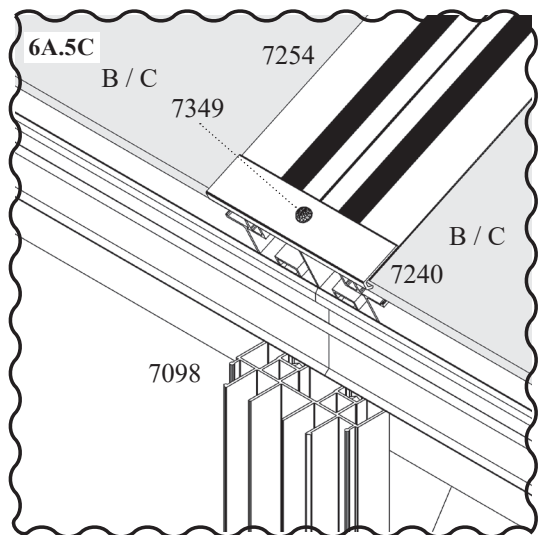
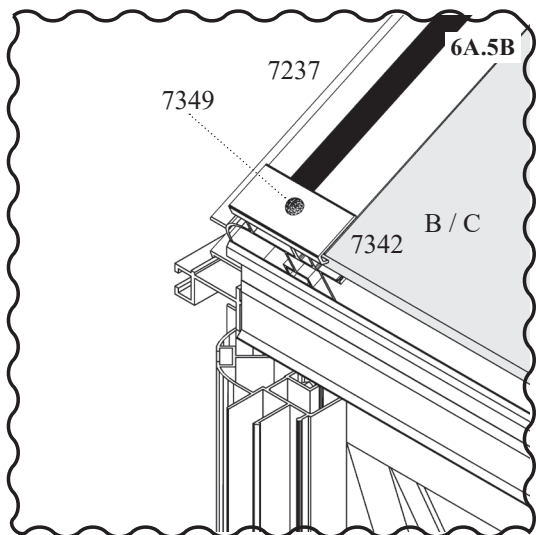
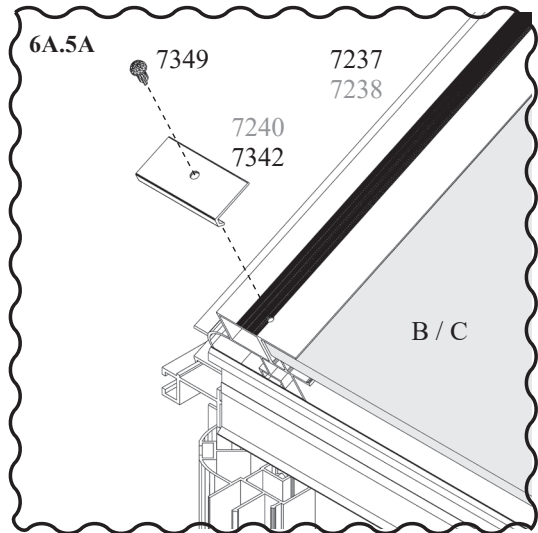
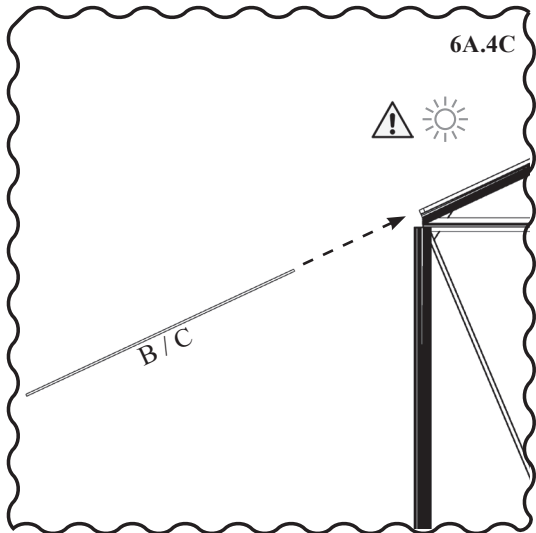
Look closely



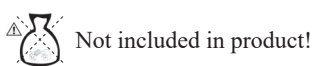
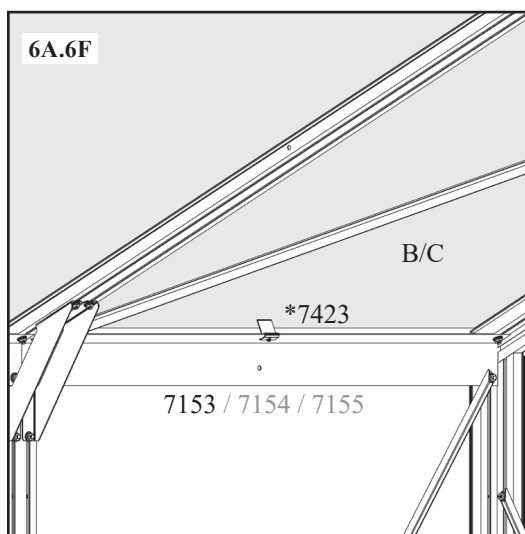
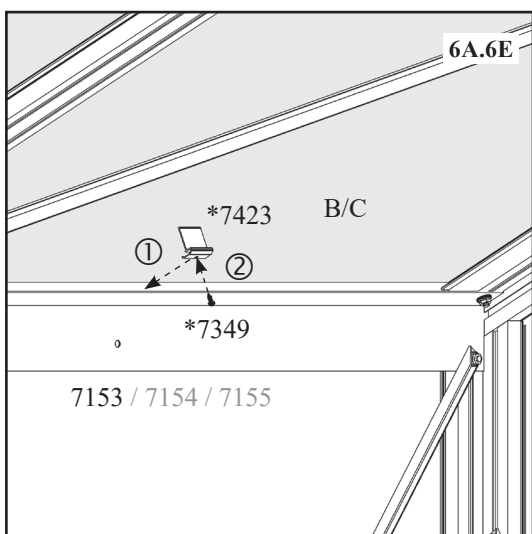
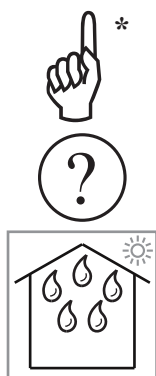
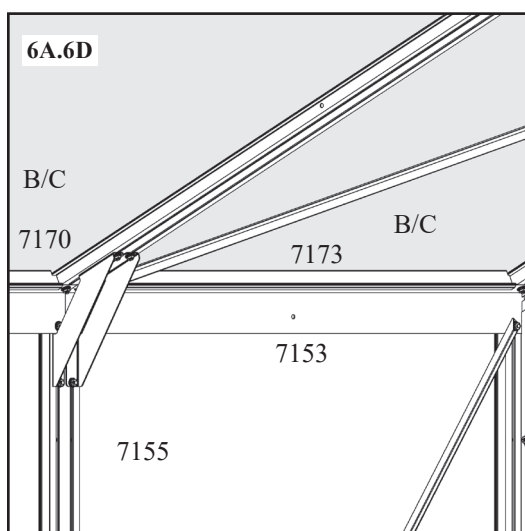
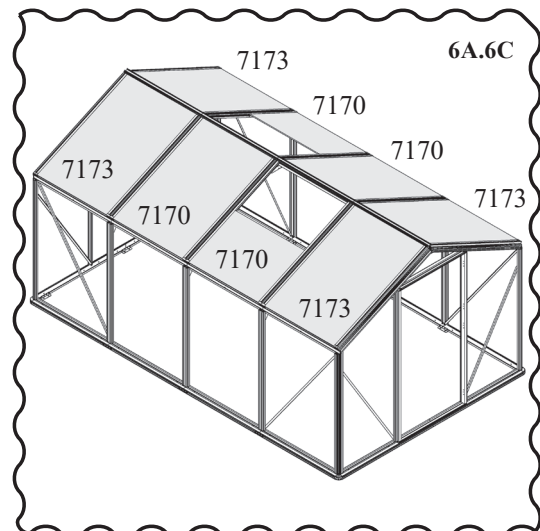
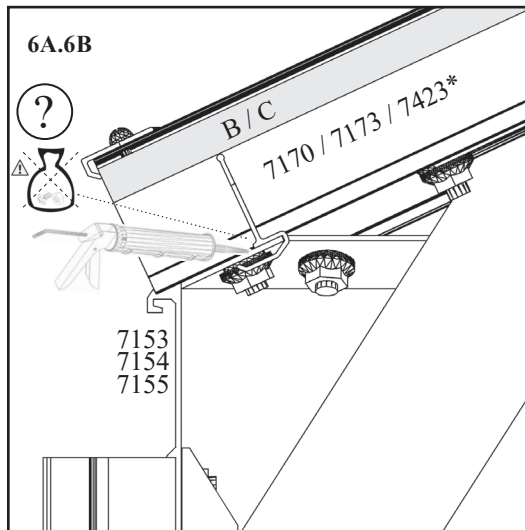
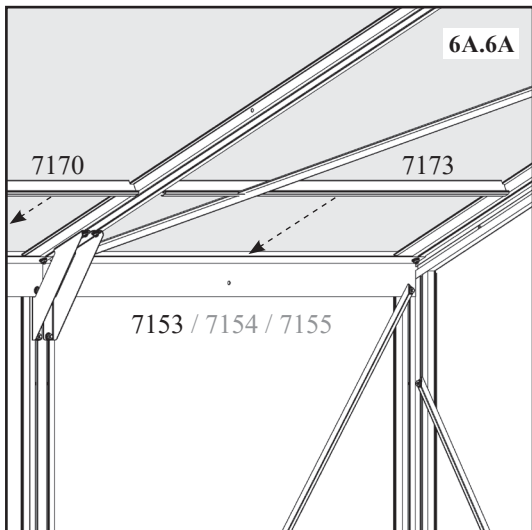
Recycle

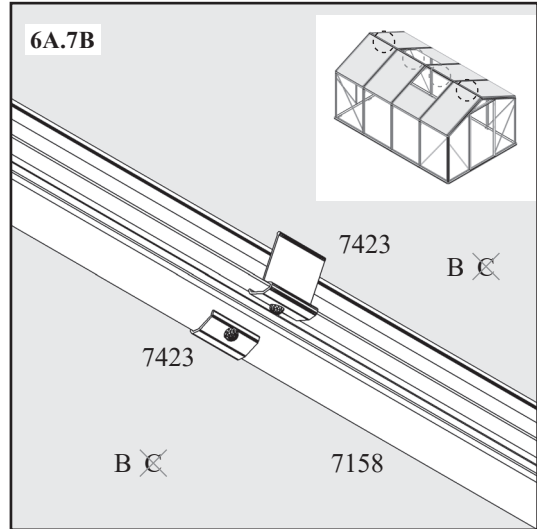
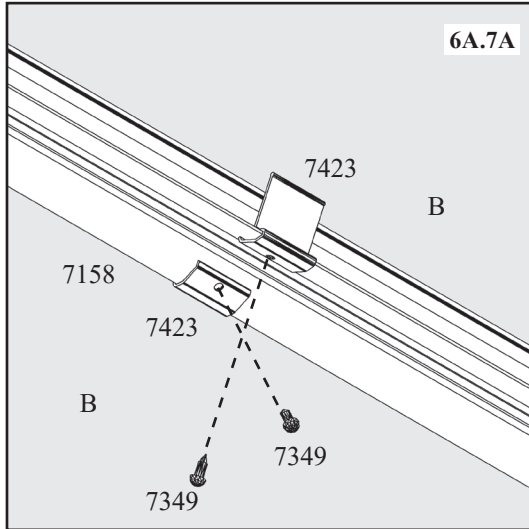


Outside



! Important! ☀ Outside

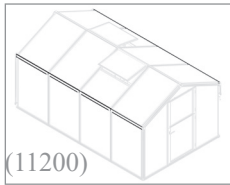




(?) Alternative options    ~~XXXX~~ Not required

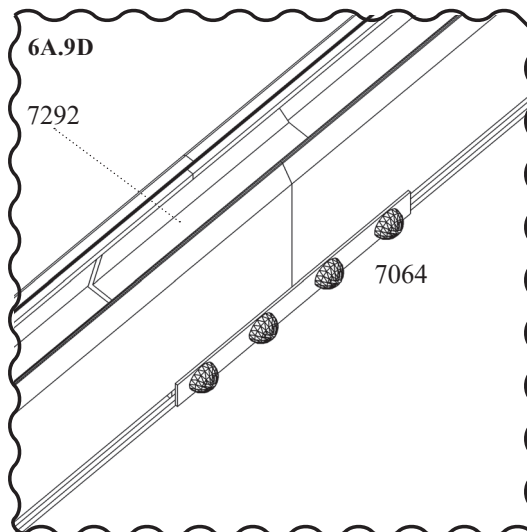
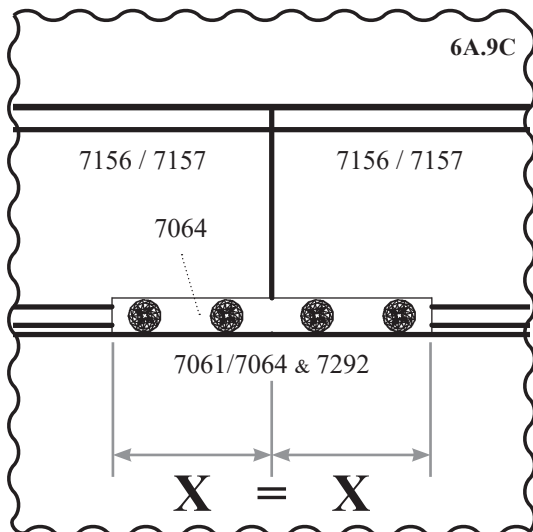
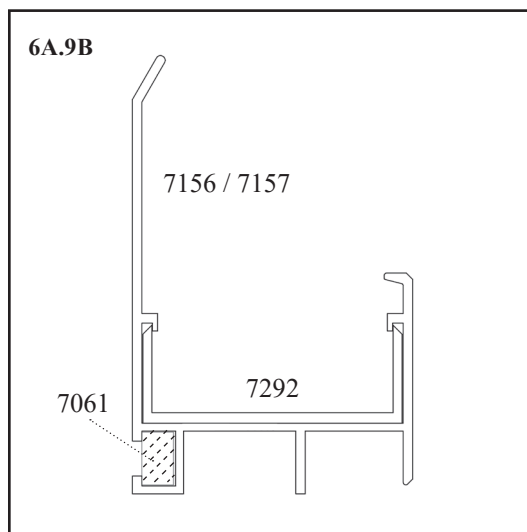
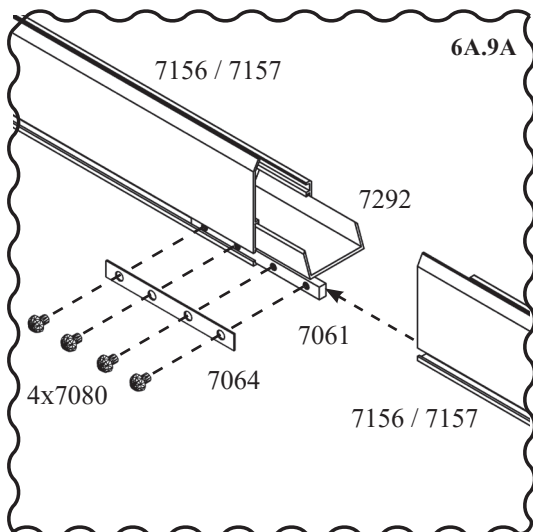
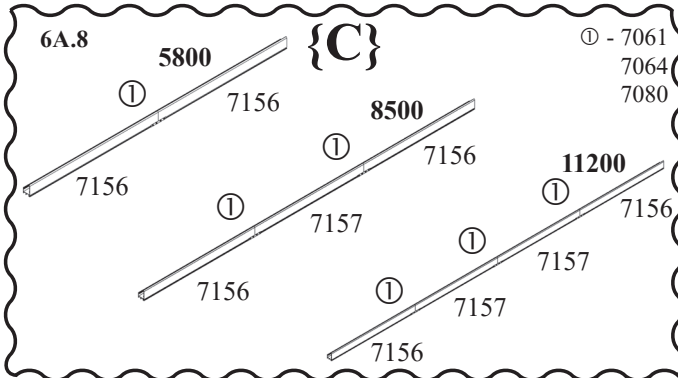


# 6A\_{C}

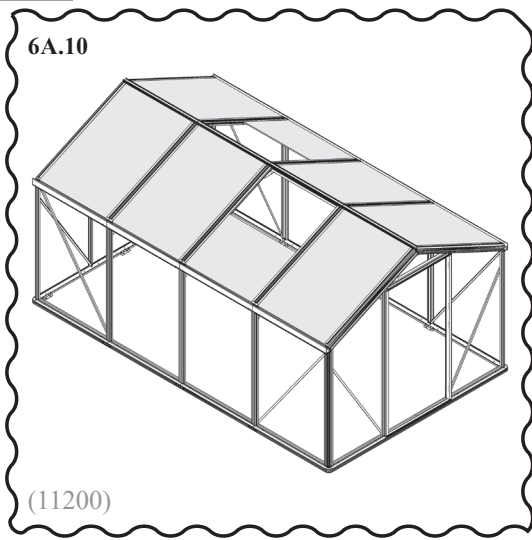
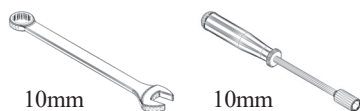
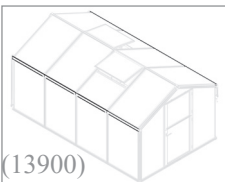


PH2

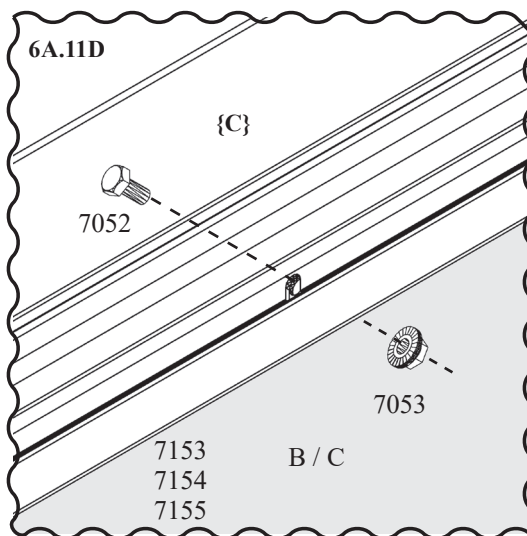
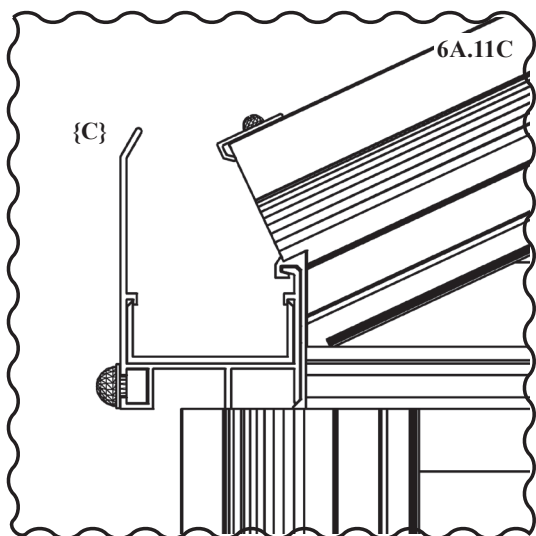
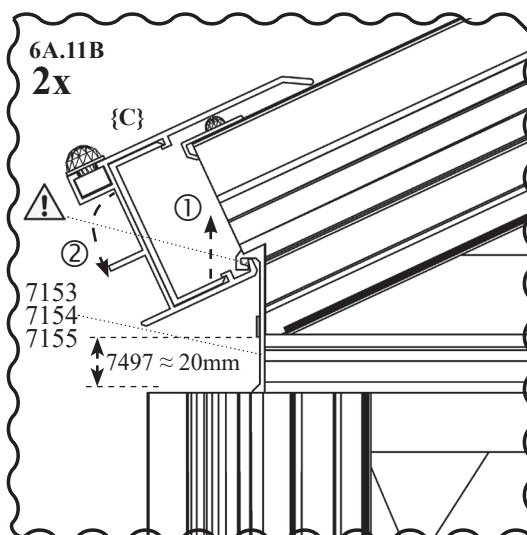
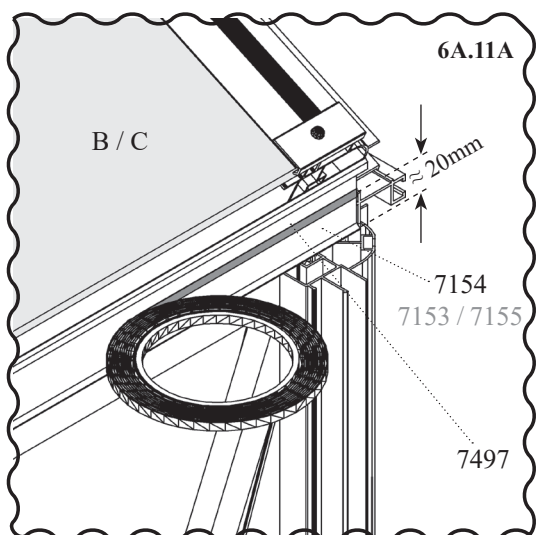
		{C}					
		5800	8500	11200	13900	16600	Ext. + 2x
7061		2x	4x	6x	8x	10x	+2x
7064		2x	4x	6x	8x	10x	+2x
7080		8x	16x	32x	40x	48x	+8x
7156		4x	4x	4x	4x	4x	-
7157		-	2x	4x	6x	8x	+2x
7292		2x	4x	6x	8x	10x	+2x



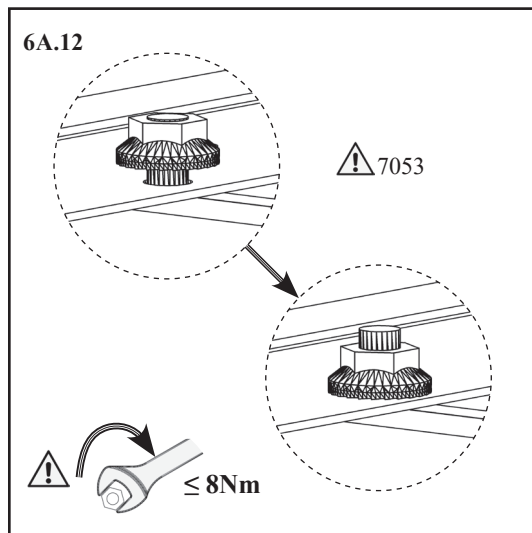
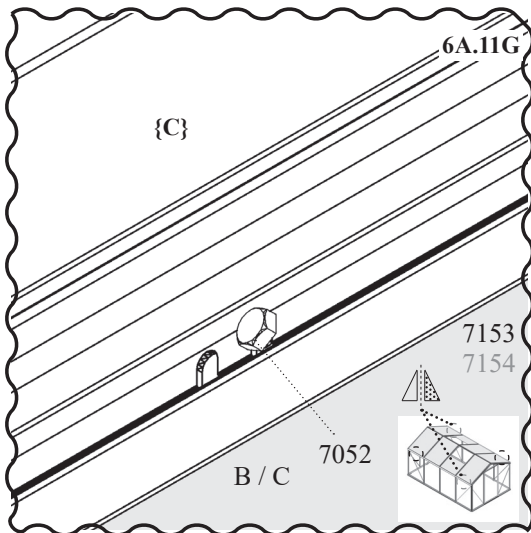
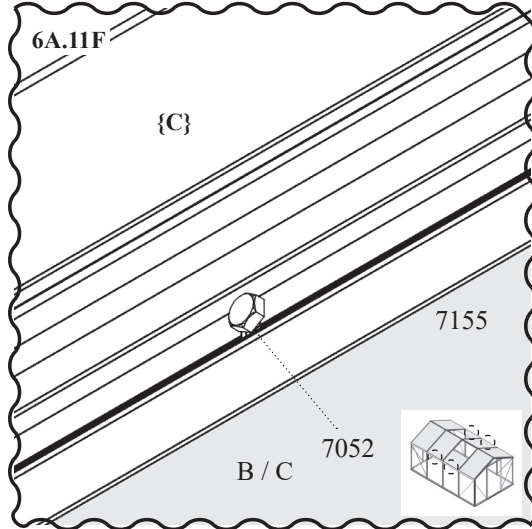
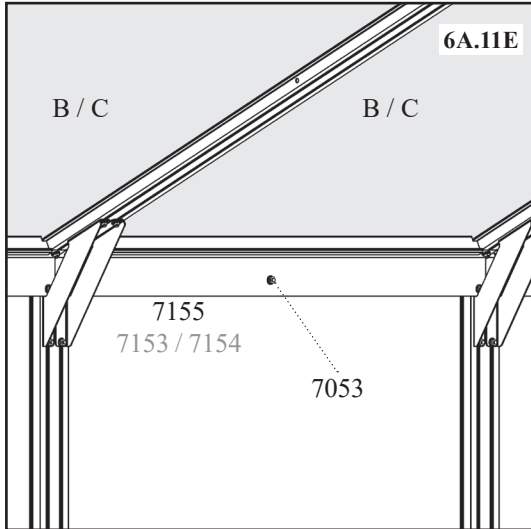
# 6A\_2




5800	8500	11200	13900	16600	x Ext.
7052					
4x	6x	8x	10x	12x	+2x
7053					
4x	6x	8x	10x	12x	+2x
7497					
1x					
{C}					
2x					



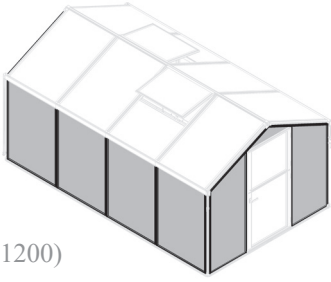
Important!



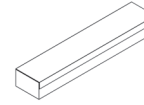
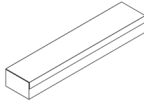
! Important!  Mirror of



# 6B\_{D} FPG



(11200)

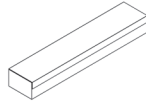







**GLAZING, VERGLASUNG, VITRAGE, BEGLAZING, GLAS / POLYCARBONATPLADER, GLAS / POLYKARBONAT, VINDUER, LASITUS, VETRATURA, PŘEHLEDNÝ PLÁN ZASKLENÍ, PRZESZKLENIE, ZASTEKLITEV, ÜVEGEZÉS, OSTAKLJENJE, ZASTAKLJIVANJE, GEAMURI, ZASKLENIE, OСТЕКЛЕНИЕ, СКЛЮ.**

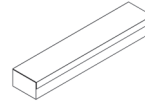
5800	8500	11200	13900	16600	+ Ext.	C6B
6090	1x					Front Gable 1/2 - DEI
7034	2x					
7053	30x					
7074	1x					
7075	1x					
7127	2x					
7171	1x					
7172	1x					
7289	28x					
7399	2x					
7121	1x					Front Gable 2/2 - DEI
7122	1x					
7125	1x					
7126	1x					





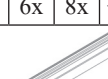
5800	8500	11200	13900	16600	+ Ext.	C6B
6090	1x					Back Gable - DEI
7034	2x					
7053	34x					
7074	1x					
7075	1x					
7118	1x					
7121	1x					
7122	1x					
7123	1x					
7124	1x					
7127	2x					Back Gable - DEI
7171	1x					
7172	1x					
7289	32x					
7399	2x					





# 6B\_{D} FPG



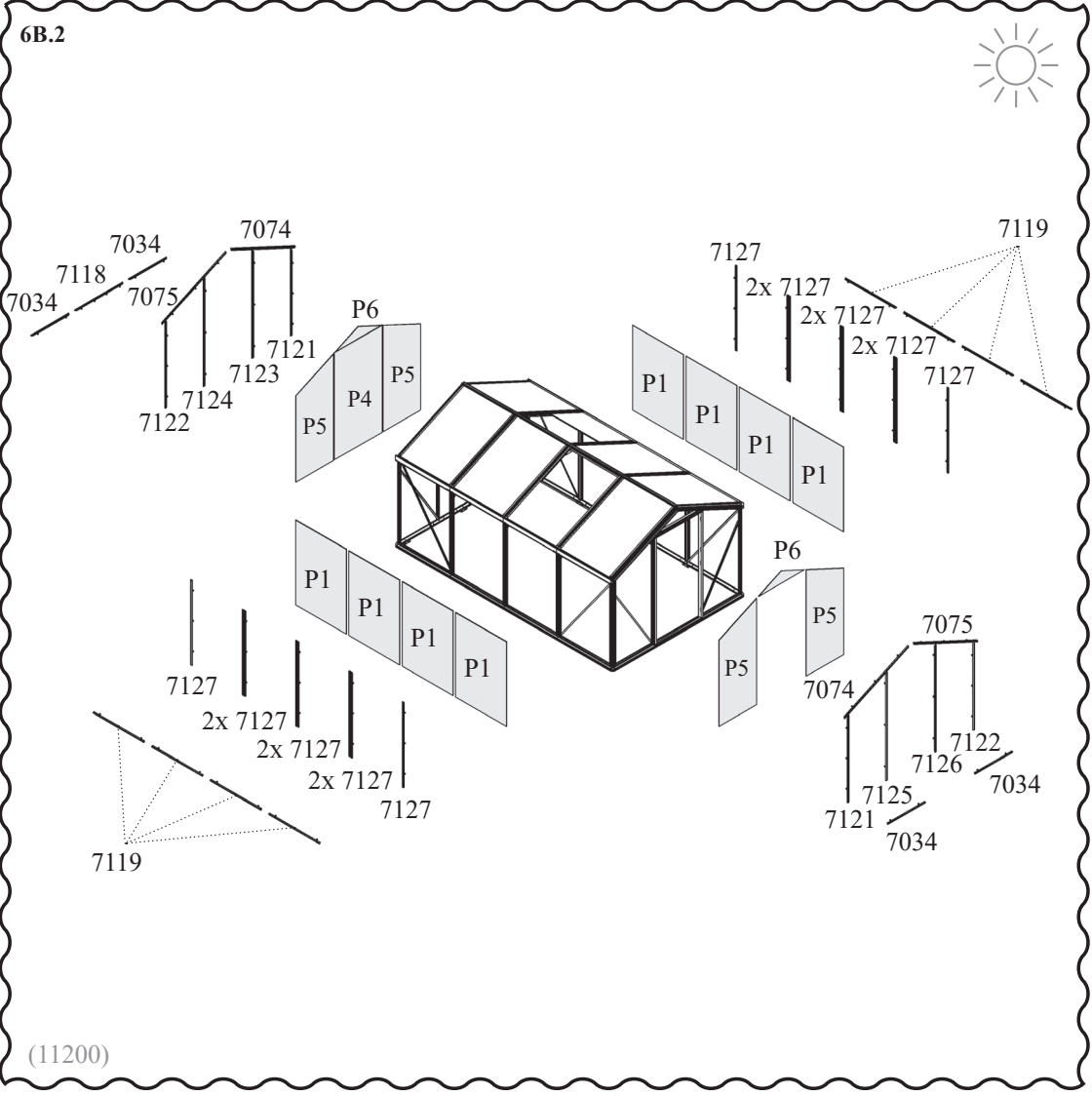
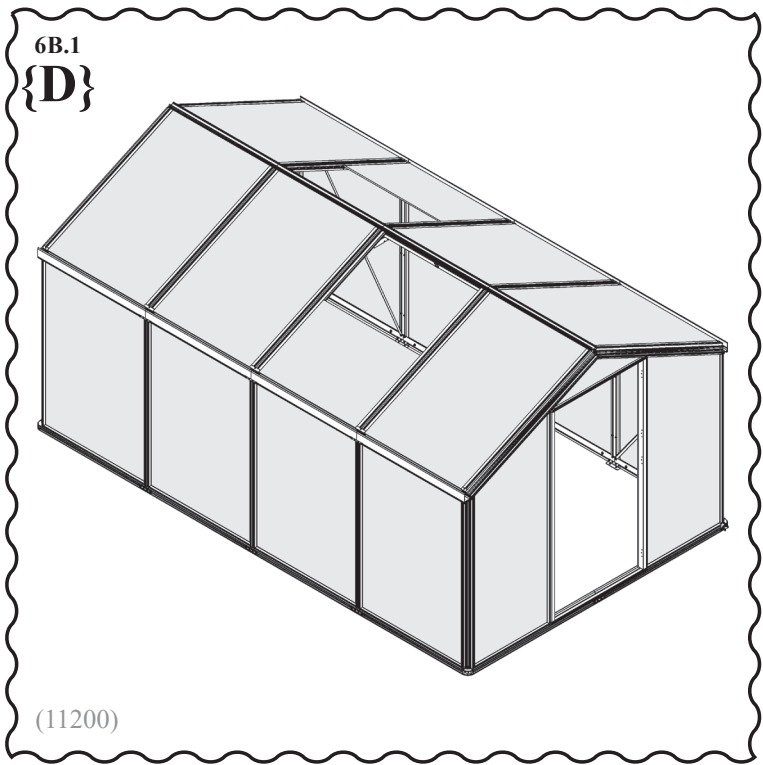
5800	8500	11200	13900	16600	+ Ext.	C6B
6090 1x						<b>Side Ends 1/2 - DEI</b>
7053 20x						
7119 4x						
7127 4x						
7289 16x						



5800	8500	11200	13900	16600	+ Ext.	C6B
6090 1x						<b>Side Middle- DEI</b>
-	1x	2x	3x	4x	+1x	
7053						
-	16x	32x	48x	64x	+16x	
7119						
-	2x	4x	6x	8x	+2x	
7127						
-	4x	8x	12x	16x	+4x	
7289						
-	16x	32x	48x	64x	+16x	

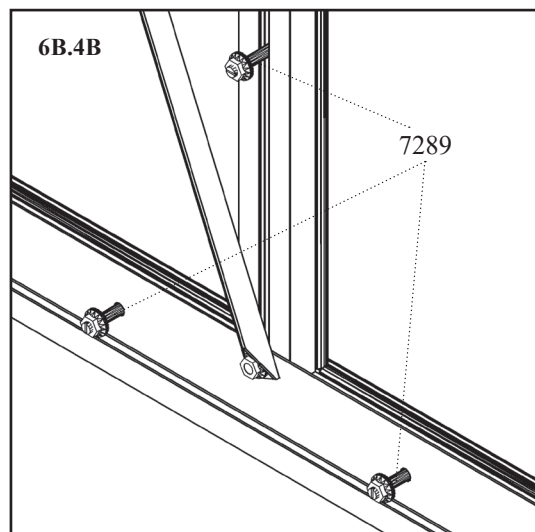
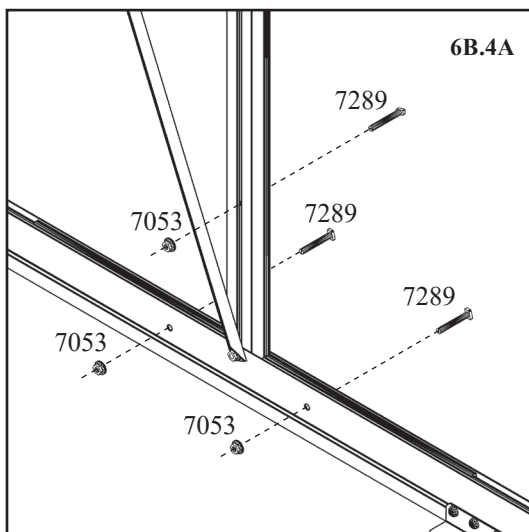
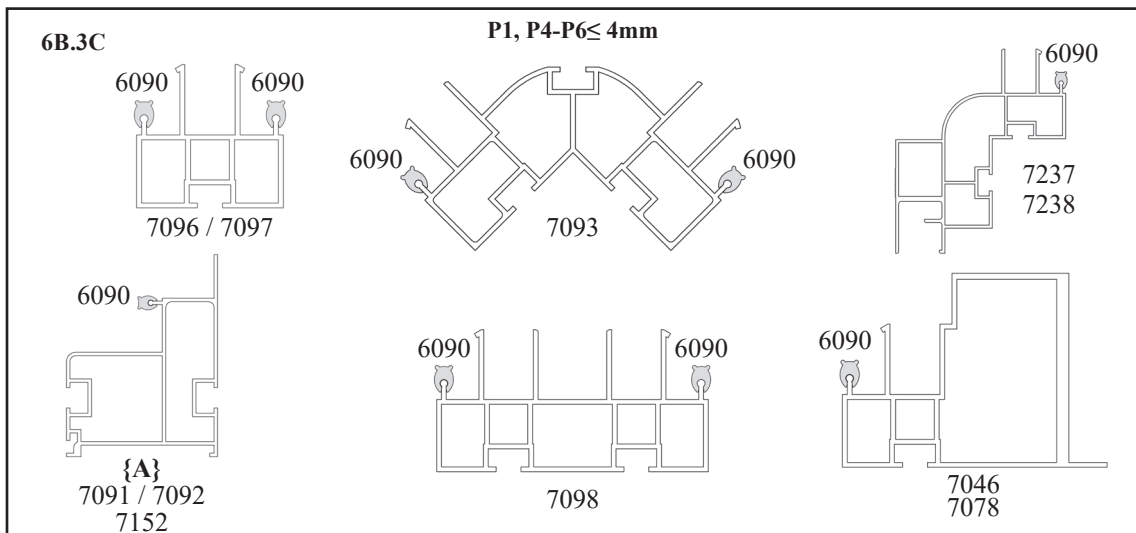
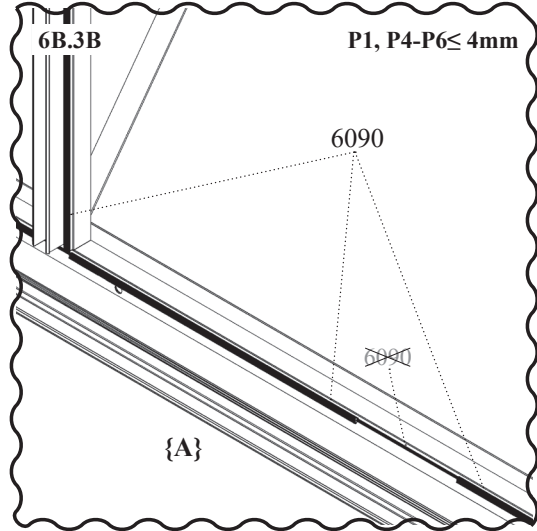
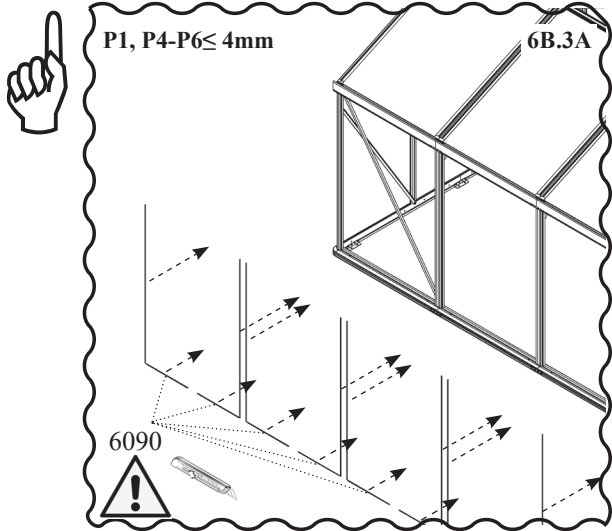
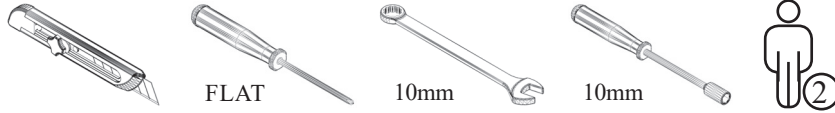
PC_FPG	FPG ≤ 4 MM		QUANTITY / MODEL				
	ART. No.	MM	5800	8500	11200	13900	16600
<b>P1</b> 	40007046	980 x 1415	4x	6x	8x	10x	12x
<b>P4</b> 	40007048	921 x 1790	1x	1x	1x	1x	1x
<b>P5</b> 	40007047	725 x 1441_1777	4x	4x	4x	4x	4x
<b>P6</b> 	40007049	878.5 x 0_203.5_0	2x	2x	2x	2x	2x
<b>TOTAL</b>			<b>11x</b>	<b>13x</b>	<b>15x</b>	<b>17x</b>	<b>19x</b>

# 6B\_{D} FPG



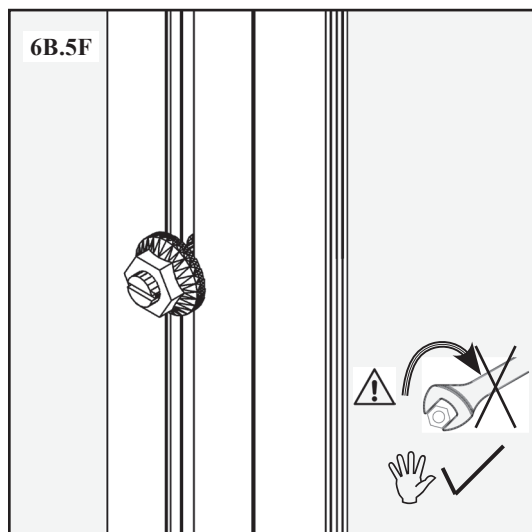
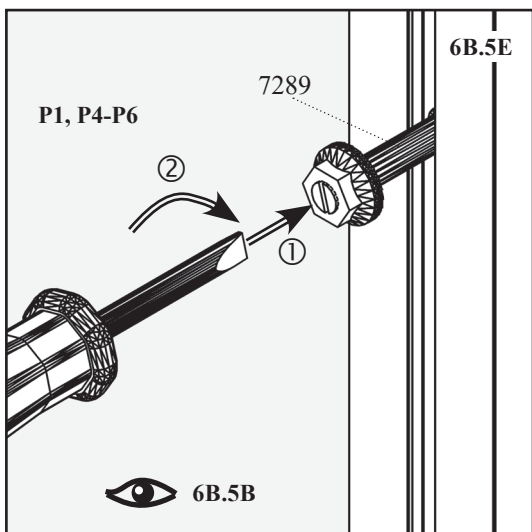
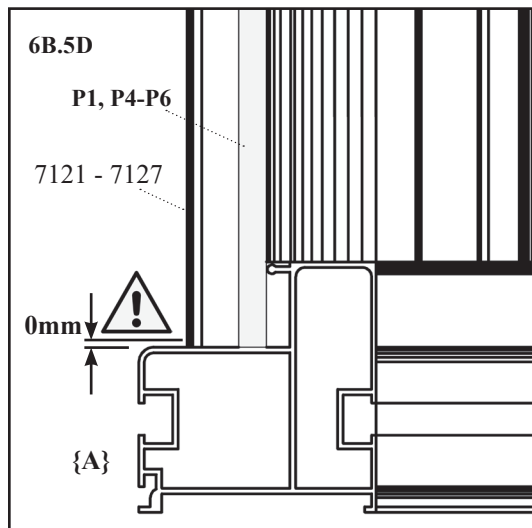
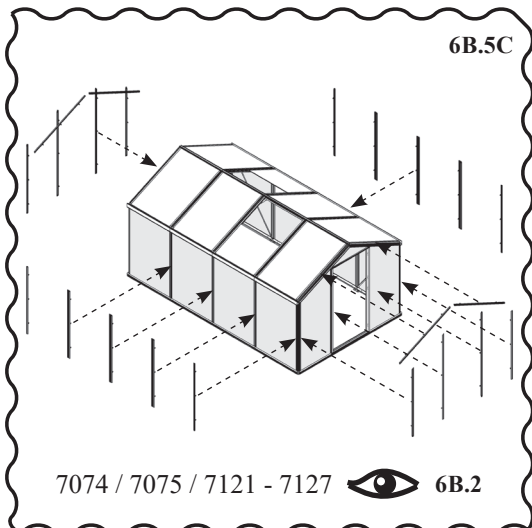
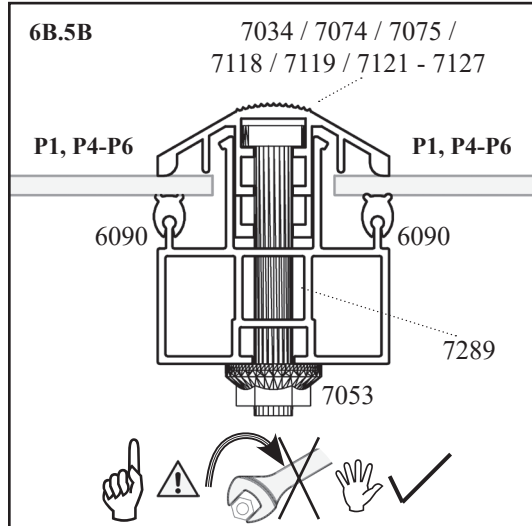
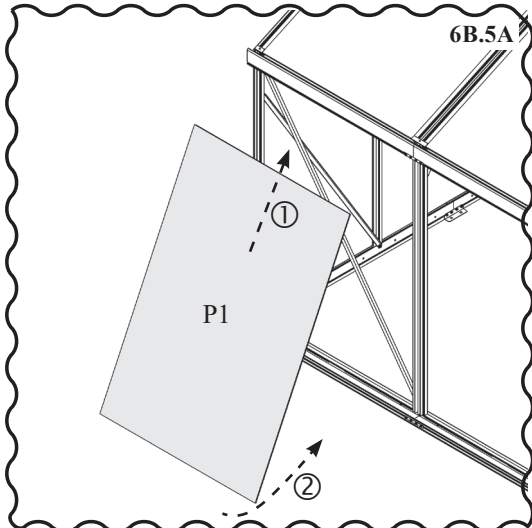


# 6B\_{D} FPG



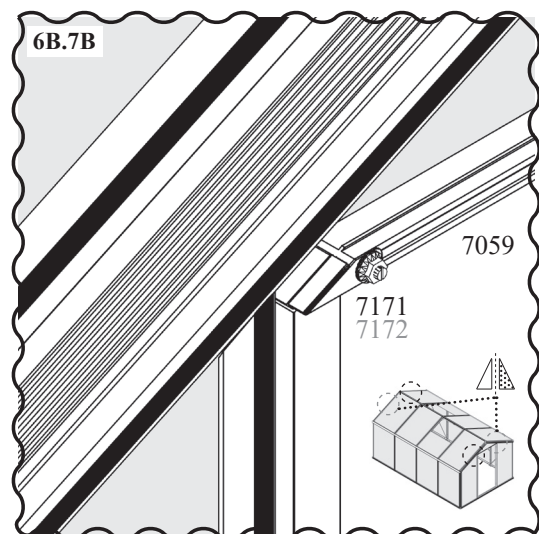
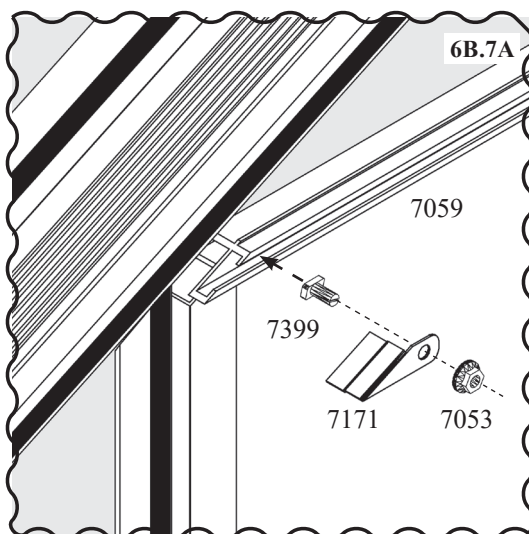
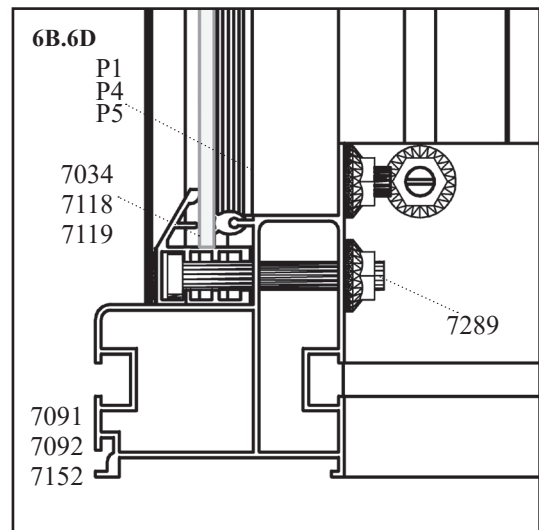
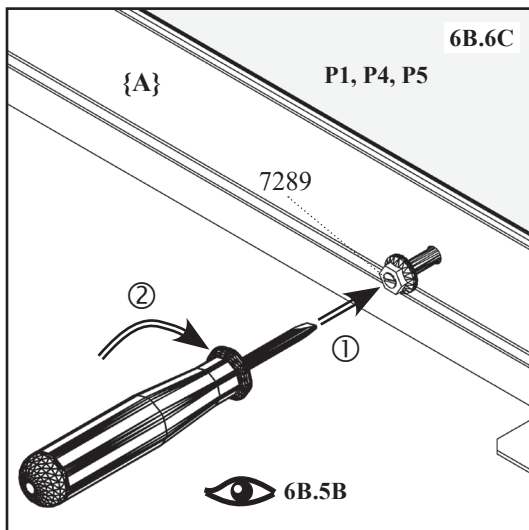
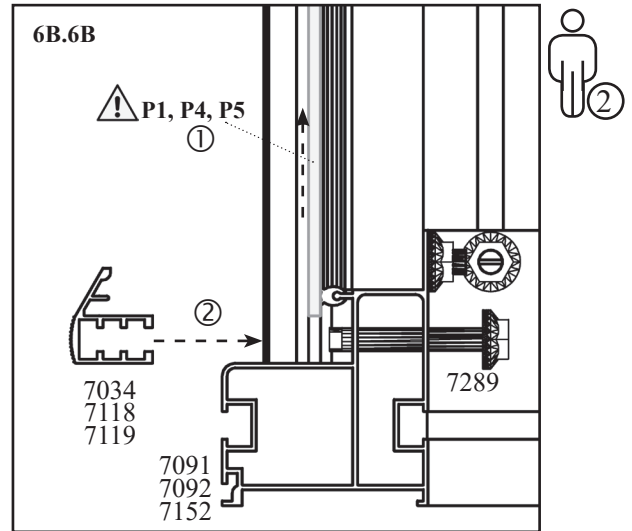
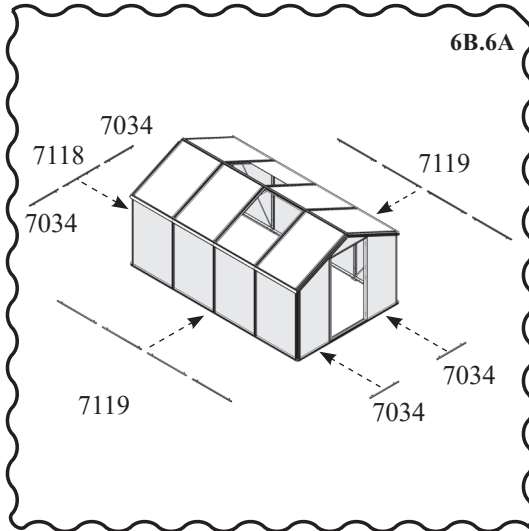
Persons required. Important Tip Important! Not required

# 6B\_{D} FPG

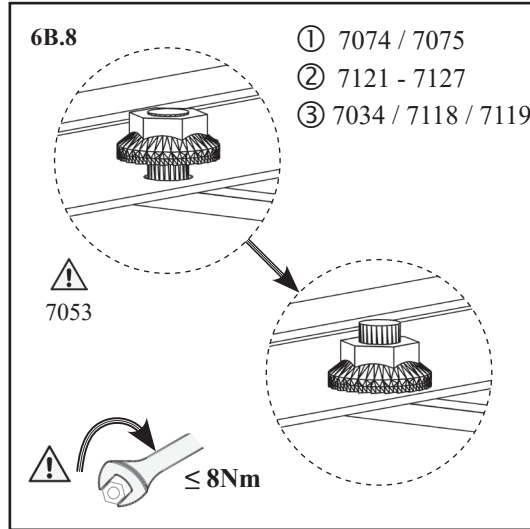


 Go to
  Important Tip
  Important!
  Adjust by Hand

# 6B\_{D} FPG



⚠ Important!    ② Persons required.    🪞 Mirror of



Important!

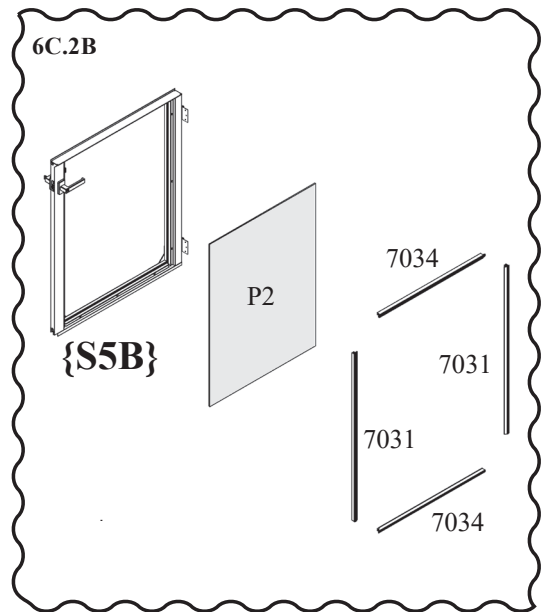
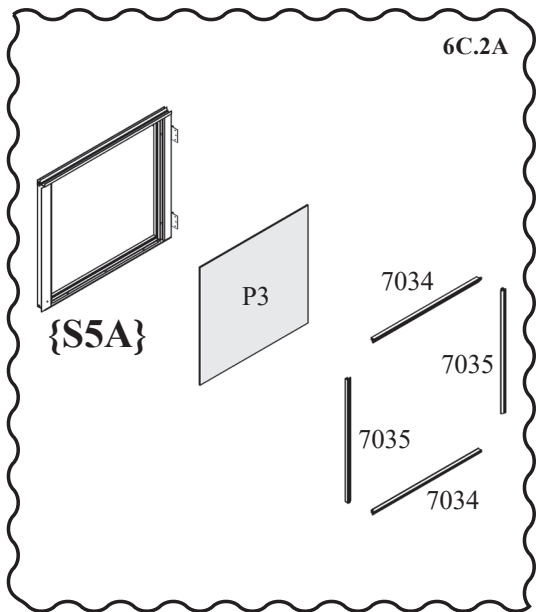
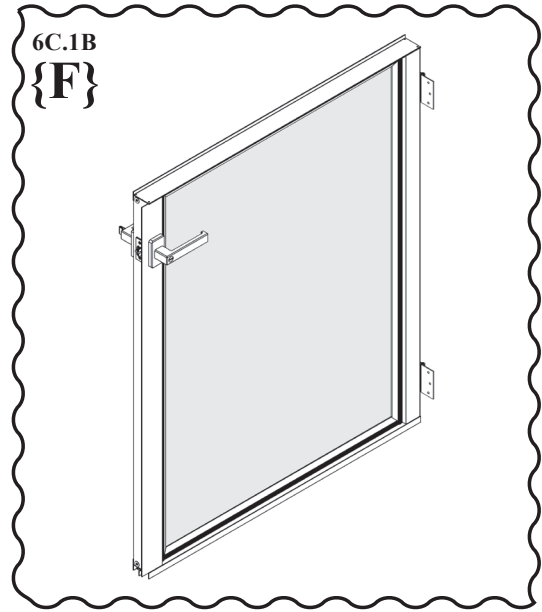
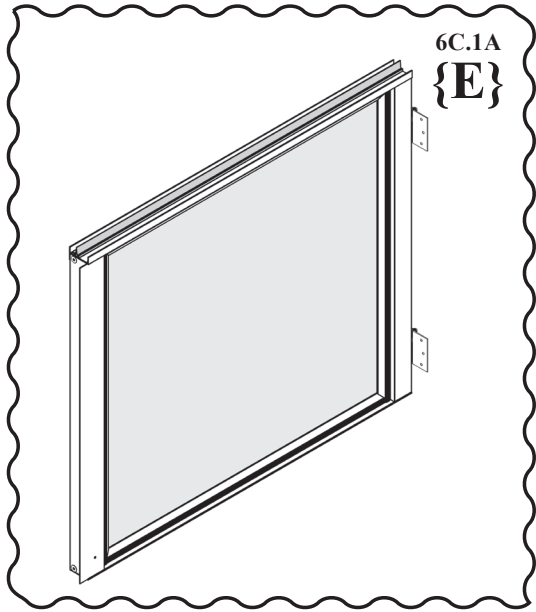


Important Tip



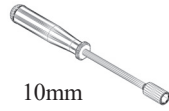
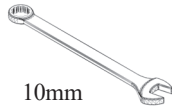


# 6C\_{E}{F} FPG





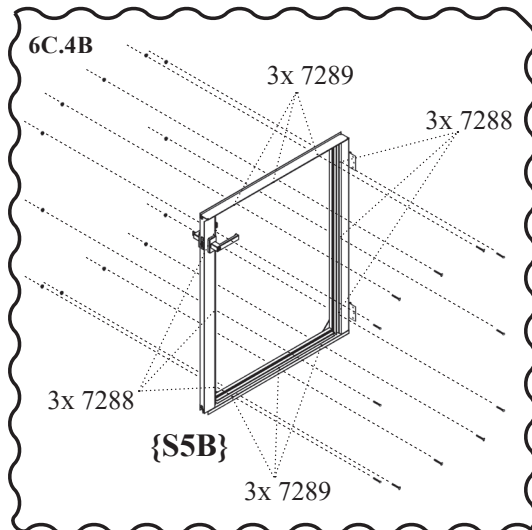
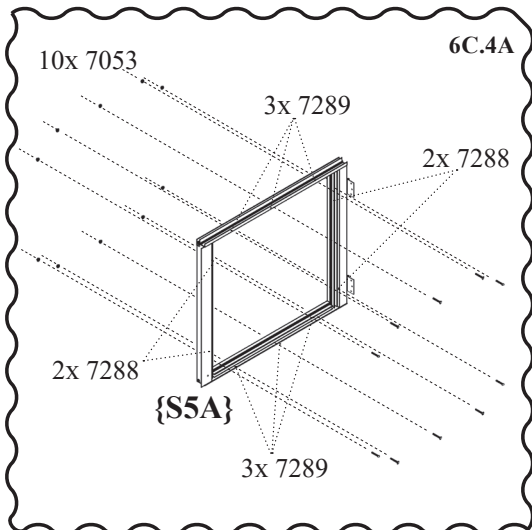
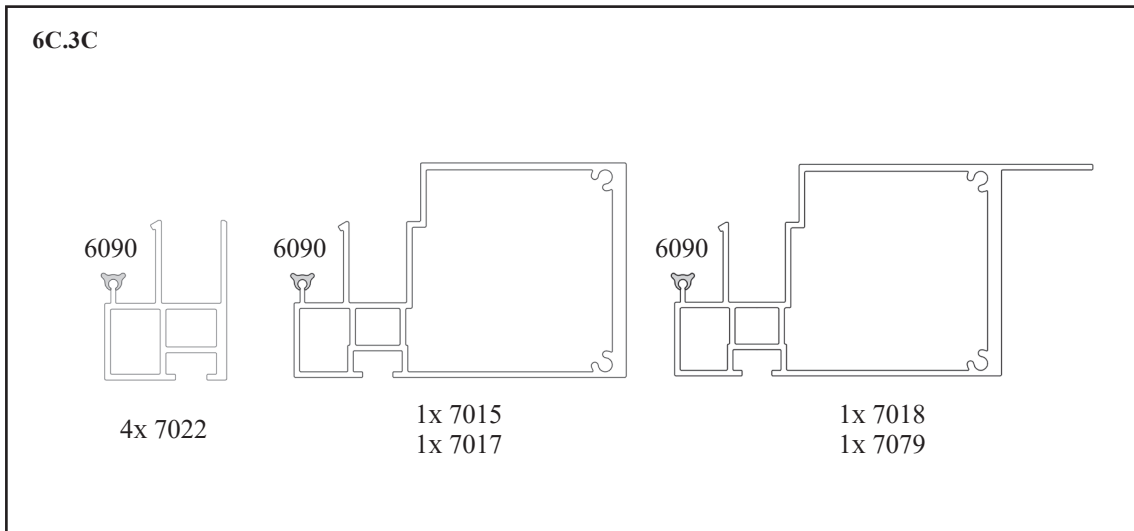
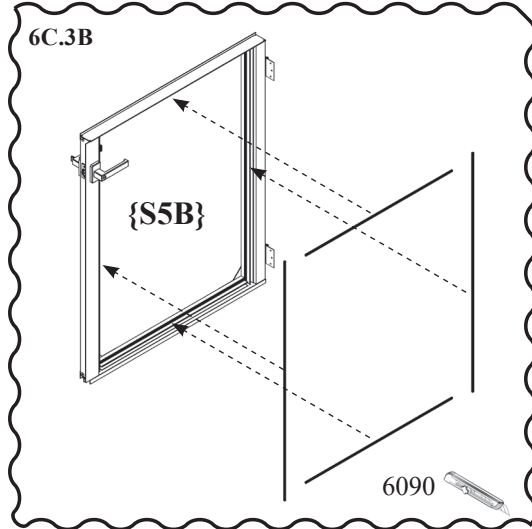
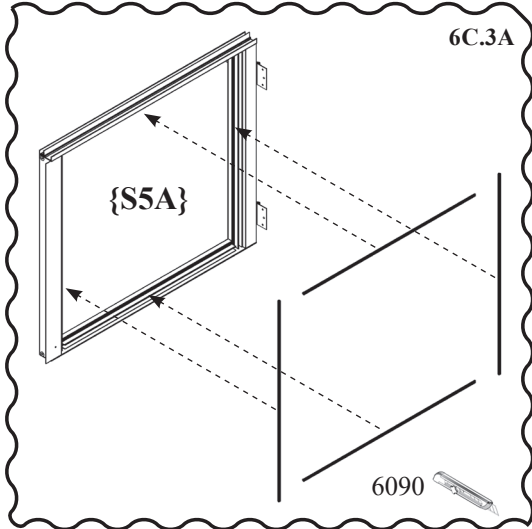
# 6C\_{E}{F} FPG



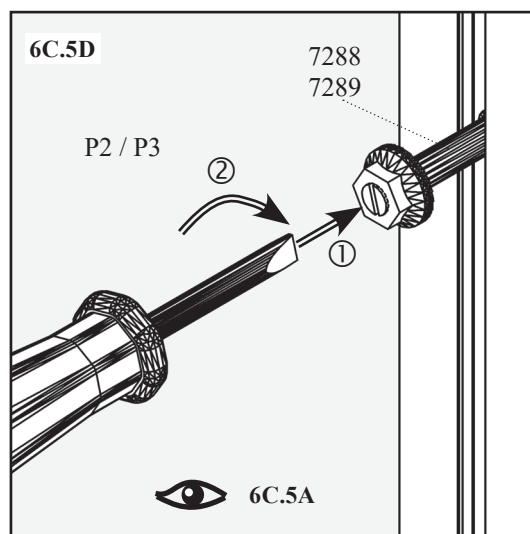
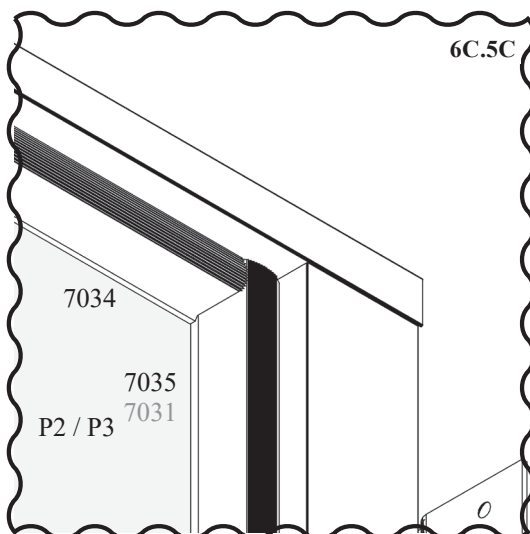
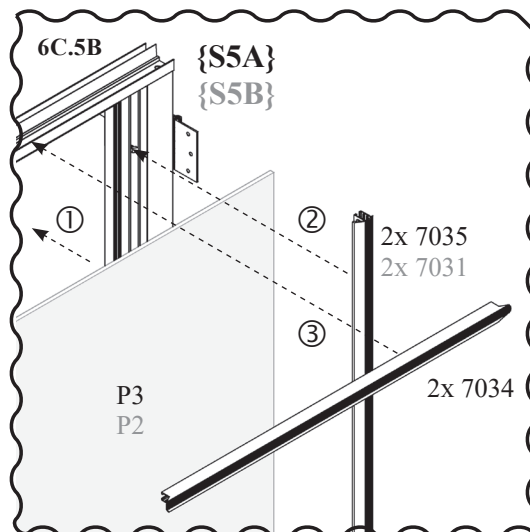
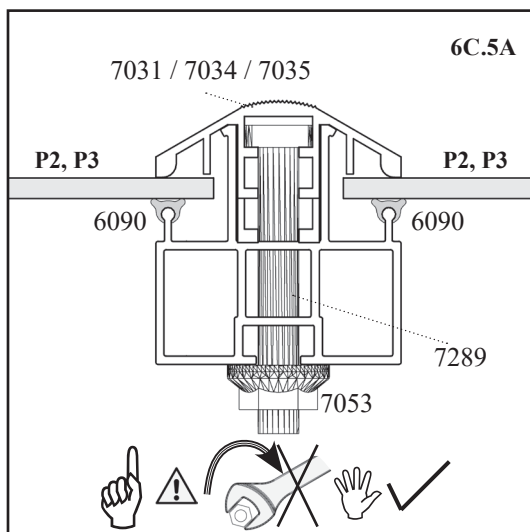
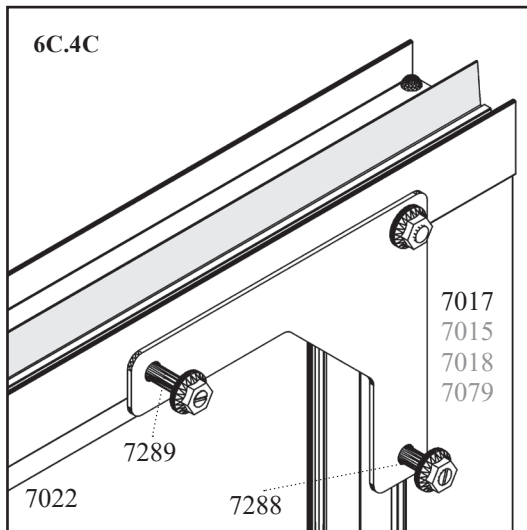
FLAT

10mm

10mm



# 6C\_{E}{F} FPG



Important Tip



Important!

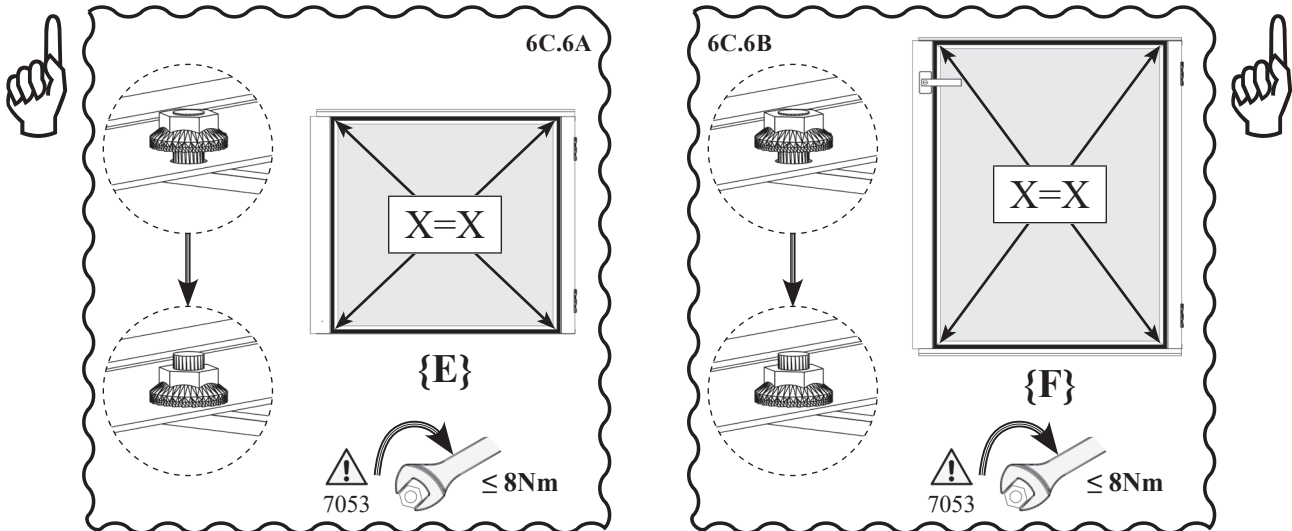
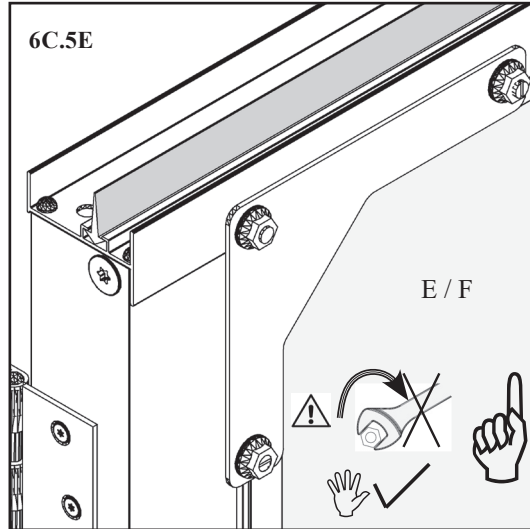


Adjust by Hand



Go to

# 6C\_{E}{F} FPG



 Important Tip
  Adjust by Hand
  Important!









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